Date: Friday, 23/01/2009 7:19:03 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 45097		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251066
This Issue	: 23/01/2009 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42626	**Material**	: N/A
Written By	: _____	**Due Date**	: 29/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	: _____		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-066 with Dart IPP D212-725-1-066"
Send a copy of this IPP
u 09.01.23

2.0	D2127251066	Stiffener

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-066	Stiffener	_____

Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-066 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:03 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 212 DETAIL PARTS

Job Number: 45097 **Part Number:** D2127251066

Job Number:

Seq. #:	Machine Or Operation:	Description :
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:_____

7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Date: Friday, 23/01/2009 7:19:03 AM
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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 45097		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251066
This Issue	: 23/01/2009 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42626	**Material**	: N/A
Written By	:	**Due Date**	: 29/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-066 with Dart IPP D212-725-1-066"
Send a copy of this IPP
u 09.01.23

2.0	D2127251066	Stiffener

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-066	Stiffener	45321

Attach serviceable tags

JAN 30 2009

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-066 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

Date: Friday, 23/01/2009 7:19:03 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 212 DETAIL PARTS

Job Number: 45097 **Part Number:** D2127251066

Job Number:

Seq. #:	Machine Or Operation:	Description :	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
	Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle		JAN 30 2009
5.0	QC5	INSPECT WORK TO CURRENT STEP	
	Comment: INSPECT WORK TO CURRENT STEP		JAN 30 2009
6.0	PACKAGING 1	PACKAGING RESOURCE #1	N/A
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____		JAN 30 2009
7.0	QC21	FINAL INSPECTION/W/O RELEASE	09/02/04
	Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion

09.02.03

Form: rprocess

Work Order Number: 45321 Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Squawk: 1.9

Discrepancy:
Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:
D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26, Fig. 6. Material 2024T3.050, Batch No. 1947.

1.9 Work Done By: Stephen Hebert

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.10

Discrepancy:
Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

Resolution:
D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27, Fig.12. Material 2024T3 .063, Batch No. 0548.

1.10 Work Done By: Sean Hannon

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.11

Discrepancy:
Fabricate D212-725-1-075, Bracket for Dart Aerospace.

Resolution:
D212-725-1-075, Bracket fabricated IAW D212-725-1 Dwg Pg.29, Fig.11. Material 2024T3 .040 , Batch No. 0687 .

1.11 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.12

Discrepancy:
Fabricate D212-725-1-077 / -078, Gusset for Dart Aerospace.

Resolution:
D212-725-1-077 / -078, Gusset fabricated IAW D212-725-1 Dwg Pg. 30, Fig.11. Material 2024T3 .040, Batch No.0687 .

1.12 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description